# Thermodynamic interactions and characterization of poly(p-chlorostyrene) with some aliphatic and aromatic probes by inverse gas chromatography

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Some thermodynamic quantities were obtained for the interactions of poly (p-chlorostyrene) with n-pentane, n-hexane, n-heptane, benzene, toluene, isopropylbenzene and n-propylbenzene by the inverse gas chromatography method in the temperature range  $150-170^{\circ}$ C. The specific retention volumes ( $V_{\rm g}^0$ ), weight fraction activity coefficients of solute probes at infinite dilution  $(\tilde{\Omega}_1^{\infty})$ , Flory-Huggins thermodynamic interaction parameters  $(\chi_{12}^{\infty})$ , interaction parameters based on hard-core volumes  $(\chi_{12}^{\infty})$ , effective exchange interaction parameters  $(X_{12})$  of the equation of state theory, between polymer and solutes are given. The molar enthalpy of sorption  $(\Delta \bar{H}^s)$ , the partial molar heat of mixing at infinite dilution  $(\Delta \bar{H}_1^{\infty})$  and the solubility parameter of polymer  $(\delta_2)$  were also calculated.

(Keywords: poly(p-chlorostyrene); inverse gas chromatography; polymer-solvent interactions; equation of state parameters)

## INTRODUCTION

The inverse gas chromatography (IGC) method has been used extensively to study the structure of polymers, the interactions of various liquids and gases with polymeric materials and to investigate polymer-polymer miscibility<sup>1-10</sup>. The method is simple, fast, economical and provides valuable thermodynamic information for characterization of polymeric substances.

In this study, we examined the interactions of poly(p-chlorostyrene) with aromatic and aliphatic hydrocarbon solute probes using the IGC method. Benzene, toluene, isopropylbenzene and n-propylbenzene were chosen as aromatic and n-pentane, n-hexane, n-heptane as aliphatic solute probes. Among the aromatic solute probes benzene and toluene are good solvents while isopropylbenzene and n-propylbenzene are known as  $\theta$  solvents<sup>11-15</sup>. On the other hand the aliphatic solvents are non-solvents for poly(p-chlorostyrene)<sup>11</sup>.

Polymer-solvent interaction parameters and the solubility parameter of the polymer were determined. Experimental results were evaluated according to the equation of state theory.

## DATA REDUCTION

The Flory-Huggins polymer-solute interaction parameters,  $\chi_{12}^{\infty}$ , at infinite dilution of different solutes are defined by the following equation:

$$\chi_{12}^{\infty} = \ln(273.2Rv_2/\bar{V}_g^0 p_1^{\bar{0}} V_1) - [1 - (V_1/M_2 v_2)] - (p_1^0/RT)(B_{11} - V_1)$$
 (1)

where R is the universal gas constant,  $p_1^0$ ,  $V_1$  and  $B_{11}$  are the saturated vapour pressure, liquid molar volume and second virial coefficient of the solute, respectively;  $v_2$  and  $M_2$  are the specific volume and molecular weight of the polymer, respectively;  $V_{\rm g}^0$  is the specific retention volume of polymer for the solute. The  $V_{\rm g}^0$  value was determined by applying the classical formulation<sup>1-10,16,17</sup> to the measurements of the retention time and the flow rate of carrier gas. The vapour pressure,  $p_1^0$  was calculated from Antoine's equation<sup>18</sup>. The molar volume of the solute,  $V_1$ , was calculated using the following relation 19:

$$V_1 = V_{\rm c}/\rho_{\rm r} \tag{2}$$

where  $V_c$  is the critical molar volume and  $\rho_r$  is the reduced density of solute given as:

$$\rho_{\rm r} = 1.20 + (5.565 - 11.03z_{\rm c})(1 - T/T_{\rm c})^{(0.8z_{\rm c} + 0.31)}$$
(3)

where  $z_c$  is the critical compressibility factor.

The molar volumes of the solutes can be obtained from density values at about room temperature given in the literature. The densities at high temperatures such as 160°C may be obtained only by extrapolation of the existing values. The large temperature difference between available and extrapolated values may cause large errors. The method used in this work is very simple and is applicable at all temperatures if the critical values of the solute are known.

 $B_{11}$  values of hydrocarbons were computed using the related equations given in the literature<sup>20</sup>.

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The molar enthalpy of sorption of the solute absorbed by the polymer,  $\Delta \bar{H}^s$ , is given by 1:

$$\Delta \bar{H}^{s} = -R \left[ \frac{\partial (\ln V_{\alpha}^{0})}{\partial (1/T)} \right] \tag{4}$$

where T is the column temperature (K). The average partial molar heat of mixing at infinite dilution of the solute,  $\Delta \bar{H}_{1}^{\infty}$  is calculated as follows:

$$\Delta \bar{H}_{1}^{\infty} = R[\partial(\ln \Omega_{1}^{\infty})/\partial(1/T)] \tag{5}$$

where  $\Omega_1^{\infty}$  is the weight fraction activity coefficient of the solute probe at infinite dilution which is calculated according to the following equation:

$$\ln \Omega_1^{\infty} = \ln(273.2R/V_{\rm g}^0 p_1^0 M_1) - (p_1^0/RT)(B_{11} - V_1)$$
(6)

where  $M_1$  is the molecular weight of the solute probe and other symbols are as defined in equation (1).

The measured retention volume has been related to an interaction parameter,  $\chi_{12}^*$ , of which the hard-core volumes of components in the equation of state theory are replaced by the volumes in equation  $(1)^{2,21}$ :

$$\chi_{12}^* = \ln(273.2Rv_2^*/V_g^0V_1^*p_1^0) - [1 - (V_1^*/M_2v_2^*)] - (p_1^0/RT)(B_{11} - V_1)$$
(7

In the equation of state theory,  $\tilde{v}$ ,  $\tilde{T}$  and  $\tilde{p}$ , which are reduced volume, temperature and pressure, respectively, of the system, are ratios of the actual v, T and p to characteristic parameters,  $v^*$ ,  $T^*$  and  $p^*$  which can be evaluated from the thermal expansion and pressure coefficients as follows:

$$\tilde{v}^{1/3} = (V/V^*)^{1/3} = [(\alpha T/3)/(1 + \alpha T)] + 1 \quad (8)$$

$$\tilde{T} = T/T^* = (\tilde{v}^{1/3} - 1)/\tilde{v}^{4/3}$$
 (9)

$$p^* = \gamma T \tilde{v}^2 \tag{10}$$

where  $\alpha$  is the thermal expansion coefficient defined as:

$$\alpha = (1/V)(\partial V/\partial T)_{p=0} \tag{11}$$

and  $\gamma$  is the thermal pressure coefficient defined as:

$$\gamma = (\partial p/\partial T)_{y} \tag{12}$$

In the Flory formulation of the equation of state theory, the value of  $\chi_{12}^*$  for infinitely dilute solutions of solute probes is given by<sup>2</sup>:

$$RT\chi_{12}^*/p_1^*V_1^* = \left\{3\tilde{T}_1 \ln \left[ (\tilde{v}_1^{1/3} - 1)/(\tilde{v}_2^{1/3} - 1)\right] + \tilde{v}_1^{-1} - \tilde{v}_2^{-1} \right\} + \bar{X}_{12}/\tilde{v}_2 p_1^*$$
(13)

where subscripts 1 and 2 indicate solute and polymer, respectively. The term inside the square brackets results from the free volume contribution to the mixing process and the term in  $\bar{X}_{12}$  results from the energetic contribution. The contact interaction parameter,  $\bar{X}_{12}$  is an effective exchange interaction parameter which describes the change in contact energy if a polymer segment in the vicinity of another polymer segment is replaced by a solvent molecule.

#### **EXPERIMENTAL**

Materials

Methane was supplied as a standard from Alltech Associates, Inc. All solute probes were purchased from Merck A.G. Benzene and toluene were chromatographic grade, other solvents were analytical reagents and were used without further purification. Poly(p-chlorostyrene) was supplied by Polyscience in powder form. Its molecular weight was estimated from intrinsic viscosity in benzene at  $30^{\circ}$ C as  $2.5 \times 10^{5}$  using the following equation<sup>22</sup>:

$$[\eta] = 30.6 \times 10^{-5} \,\mathrm{M}^{0.56}$$
 (14)

Chromosorb-W (AW-DMCS-treated, 80/100 mesh) and silane-treated glass wool were obtained from Merck A.G. and Alltech Associates, Inc., respectively.

Instrumentation and procedure

Measurements were run on a Varian 3700 gas chromatograph equipped with flame ionization detectors. Dried nitrogen was used as a carrier gas. The flow rate of nitrogen was controlled by a precision valve and measured by a soap bubble flowmeter with 50 cm<sup>3</sup> volume. Retention times of solute probes were obtained using a Varian 4290 model integrator.

The column was stainless steel tubing, 3.2 mm o.d. and 2 m in length. Polymer was dissolved in benzene and supported on Chromosorb W by gentle mixing and slow evaporation. After drying in a vacuum oven for 3 days at 50°C, the coated support was resieved and then packed into the column. The total loading of polymer on the support was determined as 8.26% by weighing. The ends of the column were loosely plugged with silanized glass wool. The column was conditioned at 170°C and at fast carrier gas flow rate, for 24 h prior to use.

Probes were injected into the columns with  $1 \mu l$  Hamilton syringes. A portion of solute probe  $(0.1 \mu l)$  was taken into the syringe and flushed into the air. The residual solute was diluted by taking  $0.1 \mu l$  of air into the syringe. The dilute solute was injected into the column through a silicone rubber septum at the injection port of the chromatograph. At least three consecutive injections were made for each probe at each set of measurements. The retention times were precise and reproducible to  $\pm 0.01$  min.

It was observed that the specific retention volumes were affected by the carrier gas flow rate. The specific retention volume data were corrected by extrapolating to zero flow rates. As an example, the data for the poly(p-chlorostyrene)/benzene system are given in Figure 1.

Calculation of equation of state parameters

The thermal expansion coefficients,  $\alpha$ , of solutes were calculated using equations (2), (3) and (11). The  $\alpha$  values of cyclohexane, benzene, ethylbenzene, n-hexane and methyl ethyl ketone were obtained by using the above-mentioned method of calculation. For these compounds, the calculated  $\alpha$  values deviate only about 5% from literature data<sup>23–26</sup> for the temperature range 20–70°C. However, we have preferred the above-mentioned method because  $\alpha$  depends on temperature and  $\alpha$  values were not available at 160°C for all solutes used in this work.

The equation of state parameters  $\tilde{v}_1$ ,  $V_1^*$  and  $T_1$  were calculated using equations (8) and (9). The reduced volume,  $\tilde{v}_2$  of the poly(p-chlorostyrene) was assumed as equal to that of polystyrene. (The  $\tilde{v}_2$  value of polystyrene at 160°C is 1.217 from ref. 23 by extrapolation of existing data.)

The thermal pressure coefficients,  $\gamma$ , of the solutes were

calculated from the following empirical relation:

$$\gamma = 1.1\delta_1^2/T \tag{15}$$

where  $\delta_1$  represents the cohesive energy density of the solute. Equation (15) was obtained by using the argument given in refs 6 and 27. Calculated  $\gamma$  values of cyclohexane, benzene, ethylbenzene and n-hexane deviate only about 5% from literature values23-26 for the temperature range 20-70°C. The highest deviation  $(\sim 15\%)$  is observed for methyl ethyl ketone. Equation (15) was used because  $\gamma$  values were not available at 160°C for all solutes used in this work.

The calculated values of the thermal expansion and thermal pressure coefficients and equation of state parameters of the solutes and polymer at 160°C are collected in Table 1.

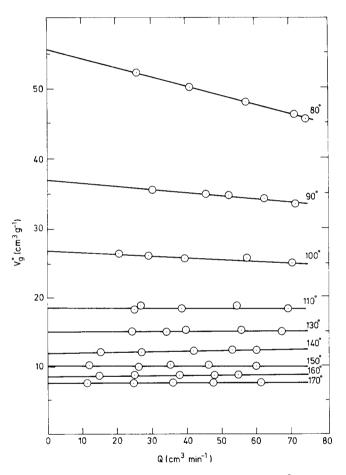


Figure 1 Dependence of the specific retention volume  $(V_{\mathfrak{g}}^0)$  for the poly (p-chlorostyrene)/benzene system on the flow rates of the carrier gas at different temperatures (°C)

#### **RESULTS AND DISCUSSION**

Figure 2 shows the variation of the specific retention volumes of benzene with temperature between 80 and 170°C. Figure 3 exhibits plots of logarithm of the specific retention volumes of all solutes, given in Table 2, versus reciprocal of the absolute temperature.  $\chi_{12}^{\infty}$  and  $\Omega_{1}^{\infty}$ values, obtained using equations (1) and (6), respectively, are also collected in *Table 2*. Interaction parameters,  $\chi_{12}^*$ , based on hard-core volumes obtained from equation (7), and the effective exchange interaction parameters,  $\bar{X}_{12}$ , in the equation of state theory calculated from equation (13), are given in Table 3.

The molar enthalpies of sorption of the solutes,  $\Delta \bar{H}^{\rm s}$ calculated from equation (4) and partial molar heats of mixing at infinite dilution of solutes,  $\Delta \bar{H}_1^{\infty}$ , calculated from equation (5) are collected in Table 4. Values of the molar heat of vaporization for the solutes,  $\Delta \bar{H}_{\rm v}$ , at this temperature range were obtained from values of the molar enthalpy of sorption and partial molar heat of mixing at infinite dilution, given in Table 4, according to the relation<sup>1</sup>:

$$\Delta \bar{H}_{\rm v} = \Delta \bar{H}_{\rm 1}^{\, \infty} - \Delta \bar{H}^{\rm s} \tag{16}$$

The values of the heat of vaporization for the solutes at  $160^{\circ}$ C,  $\Delta \bar{H}_{v}^{160}$ , given in *Table 4*, were calculated using the Watson relation<sup>18</sup>.

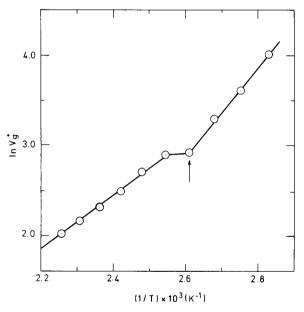


Figure 2 Variation of the specific retention volumes for benzene with reciprocal absolute temperature. The arrow indicates the glass transition temperature of poly(p-chlorostyrene)

Table 1 Thermal expansion (α) and thermal pressure (γ) coefficients and equation of state parameters of solutes and polymer at 160°C

| Substance             | $\begin{array}{c} \alpha \times 10^3 \\ (^{\circ}C^{-1}) \end{array}$ | $(J \text{ cm}^{-3} {}^{\circ}\text{C}^{-1})$ | $	ilde{v}$ | $	ilde{	au}$ | $V^*$ (cm <sup>3</sup> mol <sup>-1</sup> ) | p* (J cm <sup>-3</sup> ) |
|-----------------------|---|---|------------|--------------|--|--------------------------|
| n-Pentane             | 5.360   | 0.176   | 1.874      | 0.101        | 85.0                                       | 268                      |
| n-Hexane              | 3.187   | 0.266   | 1.699      | 0.095        | 99.2                                       | 333                      |
| n-Heptane             | 2.390   | 0.318   | 1.600      | 0.091        | 115.1                                      | 353                      |
| Benzene               | 2.035   | 0.513   | 1.546      | 0.087        | 70.2                                       | 531                      |
| Toluene               | 1.740   | 0.536   | 1.494      | 0.084        | 83.5                                       | 518                      |
| Isopropylbenzene      | 1.445   | 0.531   | 1.436      | 0.079        | 111.3                                      | 474                      |
| n-Propylbenzene       | 1.402   | 0.531   | 1.427      | 0.078        | 115.9                                      | 468                      |
| Poly(p-chlorostyrene) | 0.582   | _   | 1.217      | -            | _  | _                        |

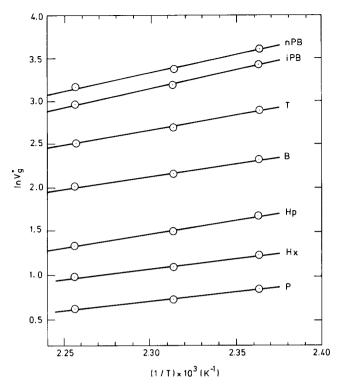


Figure 3 Specific retention diagrams for all solute probes on poly (p-chlorostyrene) as a function of reciprocal absolute temperature. Abbreviations: P, pentane; Hx, hexane; Hp, heptane; B, benzene; T, toluene; iPB, isopropylbenzene; nPB, no-propylbenzene

The glass transition temperature of poly(p-chlorostyrene) was estimated as 110°C from Figure 2; a temperature 40°C above this was therefore chosen for meaningful thermodynamic data in this work. Figure 3 shows that a linear dependence is observed for the logarithm of the retention volumes,  $V_g^0$ , of all solute probes, in Table 2, as a function of reciprocal of absolute temperature.

In Table 2,  $\Omega_1^{\infty}$  values of poly (p-chlorostyrene)/solute systems are compared with those of polystyrene (given in parentheses), because there is not a similar study for this polymer. Our  $\Omega_1^{\infty}$  values for toluene and n-hexane at 150°C, are quite consistent with the values given by Olabisi<sup>28</sup> at 150°C, but our  $\Omega_1^{\infty}$  for the same solute probes at 170°C are lower than the values given by Gündüz and Dinçer<sup>8</sup> at 171.84°C. Our  $\Omega_1^{\infty}$  values for benzene and toluene at 170°C are also in good agreement with the values given by Newman and Prausnitz<sup>29</sup> at 175°C. As mentioned above, for poly (p-chlorostyrene), n-alkanes are non-solvents, benzene and toluene are good solvents while isopropylbenzene and n-propylbenzene are  $\theta$ solvents with upper critical solution temperature  $(UCST)^{11-15}$ . It has been proposed that  $\Omega_1^{\infty}$  values greater than 5 are indicative of poor polymer-solute systems while lower values characterize good solubility for such a system. The results of  $\Omega_1^{\infty}$  tabulated in Table 2 are consistent with this proposal.

Values of  $\chi_{12}^{\infty}$  greater than 0.5 represent unfavourable polymer-solvent interactions while values lower than 0.5

Table 2 Specific retention volumes  $(V_g^0)$ , weight fraction infinite dilution activity coefficients  $(\Omega_1^\infty)$  and Flory-Huggins interaction parameters  $(\chi_{12}^{\infty})$  of poly(p-chlorostyrene)/solute systems

| Solute           | $V_{\mathbf{g}}^{0}$ |       |       | $\Omega_1^{\inftya}$ |       |                            | $\chi_{12}^{\infty}$ |       |       |
|------------------|----------------------|-------|-------|----------------------|-------|----------------------------|----------------------|-------|-------|
|                  | 150°C                | 160°C | 170°C | 150°C                | 160°C | 170°C                      | 150°C                | 160°C | 170°C |
| n-Pentane        | 2.34                 | 2.08  | 1.86  | 11.5                 | 11.4  | 11.3                       | 0.600                | 0.540 | 0.470 |
| n-Hexane         | 3.45                 | 3.02  | 2.65  | 12.1 $(11.5)^b$      | 11.8  | 11.5<br>(17.93)°           | 0.755                | 0.694 | 0.641 |
| n-Heptane        | 5.39                 | 4.53  | 3.78  | 12.5                 | 12.3  | 12.2                       | 0.843                | 0.798 | 0.771 |
| Benzene          | 10.20                | 8.62  | 7.50  | 5.6                  | 5.5   | 5.3<br>(5.67) <sup>a</sup> | 0.305                | 0.271 | 0.225 |
| Toluene          | 18.11                | 14.89 | 12.41 | $(5.3)^b$            | 5.3   | $(7.28)^c$ $(5.29)^d$      | 0.294                | 0.270 | 0.233 |
| Isopropylbenzene | 30.83                | 24.18 | 19.40 | 6.4                  | 6.4   | 6.4                        | 0.491                | 0.473 | 0.455 |
| n-Propylbenzene  | 36.85                | 29.08 | 23.54 | 6.7                  | 6.6   | 6.4                        | 0.497                | 0.472 | 0.429 |

<sup>&</sup>lt;sup>a</sup>Values in parentheses are for polystyrene

Table 3 Interaction parameters based on hard-core volumes  $(\chi_{12}^*)$  and effective exchange interaction parameters  $(\vec{X}_{12})$  of poly(p-1)chlorostyrene)/solute systems

| Solute           | χ*12  |       |       | $X_{12}$ |       |       |  |
|------------------|-------|-------|-------|----------|-------|-------|--|
|                  | 150°C | 160°C | 170°C | 150°C    | 160°C | 170°C |  |
| n-Pentane        | 0.965 | 0.951 | 0.941 | 19.3     | 20.8  | 24.5  |  |
| n-Hexane         | 1.047 | 1.016 | 0.996 | 17.6     | 18.1  | 18.1  |  |
| n-Heptane        | 1.085 | 1.064 | 1.061 | 17.8     | 17.2  | 18.6  |  |
| Benzene          | 0.517 | 0.503 | 0.479 | 2.8      | 3.2   | 1.2   |  |
| Toluene          | 0.478 | 0.466 | 0.451 | 2.7      | 1.4   | 0.5   |  |
| Isopropylbenzene | 0.640 | 0.635 | 0.632 | 9.5      | 9.9   | 9.3   |  |
| n-Propylbenzene  | 0.641 | 0.629 | 0.608 | 9.8      | 10.0  | 8.7   |  |

<sup>&</sup>lt;sup>c</sup>From ref. 8

<sup>&</sup>lt;sup>b</sup>From ref. 28

<sup>&</sup>lt;sup>d</sup>From ref. 29

**Table 4** Molar enthalpy of sorption  $(\Delta \bar{H}_s)$ , partial molar heat of mixing at infinite dilution  $(\Delta \bar{H}_s)$ , molar heat of vaporization  $(\Delta \bar{H}_s)$  obtained from equation (16) and molar heat of vaporization ( $\Delta \bar{H}_{\nu}^{160}$ ) obtained from Watson's relation at 160°C

| Solute           | $\Delta \bar{H}^{s}$ (kcal mol <sup>-1</sup> ) | $\Delta \bar{H}_1$ (kcal mol <sup>-1</sup> ) | $\Delta \bar{H}_{\rm v}$ (kcal mol <sup>-1</sup> ) | $\Delta ar{H}_{ m v}^{160}$ (kcal mol $^{-1}$ ) | $T_b^a$<br>(°C) |
|------------------|--|--|--|---|-----------------|
| n-Pentane        | 4.28   | 0.33   | 4.61   | 3.51  | 36.0            |
| n-Hexane         | 4.91   | 0.95   | 5.86   | 5.08  | 68.7            |
| n-Heptane        | 6.61   | 0.45   | 7.06   | 6.37  | 98.4            |
| Benzene          | 5.73   | 0.86   | 6.59   | 6.12  | 80.1            |
| Toluene          | 7.04   | 0.70   | 7.74   | 7.15  | 110.6           |
| Isopropylbenzene | 8.64   | 0.17   | 8.81   | 8.84  | 152.4           |
| n-Propylbenzene  | 8.36   | 0.74   | 9.10   | 9.12  | 159.2           |

<sup>&</sup>lt;sup>a</sup>Boiling points of solutes

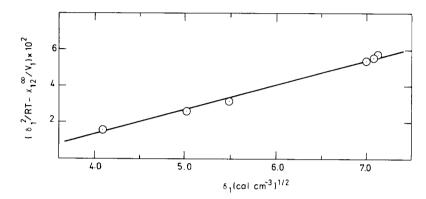


Figure 4 Estimation of solubility parameter  $(\delta_2)$  of poly(p-chlorostyrene) from solubility parameter of the solute probes  $(\delta_1)$  and Flory-Huggins interaction parameters  $(\chi_{12}^{\infty})$  at 160°C (see equation (18))

indicate favourable interactions in dilute polymer solutions. For poly(p-chlorostyrene),  $\chi_{12}^{\infty}$  values at infinite dilution of solutes are also given in Table 2. It will be seen that these values for isopropylbenzene and n-propylbenzene are lower than the corresponding values for non-solvents, but higher than  $\chi_{12}^{\infty}$  values of good solvents.

Values of  $\bar{X}_{12}$  given in Table 3 were calculated using equation (13) and  $\chi_{12}^*$  values, given in the same table, and the equation of state parameters in Table 1. For this purpose we assumed that the equation of state parameters were independent of temperature between 150 and 170°C. It is seen from Table 3 that for benzene and toluene, the values of the effective exchange interaction parameters,  $\overline{X}_{12}$ , of equation of state theory are small compared to the other polymer-solute pairs. Such small values may denote that there are specific interactions between these solutes and poly(p-chlorostyrene). These interactions may arise from  $\pi$ -electrons of aromatic rings of solutes and polymer. Effective exchange interaction parameter,  $X_{12}$ , obtained in the IGC technique depends on exchange energy,  $X_{12}$  and entropy,  $Q_{12}$  parameters in the following way<sup>2,6</sup>:

$$\bar{X}_{12} = X_{12} - T\tilde{v}_2 Q_{12} \tag{17}$$

A negative  $Q_{12}$  value has been reported for the polystyrene-ethylbenzene pair<sup>24</sup>. Similarly, we may expect a negative  $Q_{12}$  value for poly (p-chlorostyrene) aromatic solute systems. Therefore, an explanation exists for the small positive  $\bar{X}_{12}$  values reported in Table 3. It seems that the presence of the n-propyl and isopropyl groups hinders the above-mentioned specific interactions.

therefore  $\bar{X}_{12}$  values are higher for these solutes. For non-solvents, all  $\bar{X}_{12}$  values exceed 17 (Table 3).

There is a very good agreement between  $\Delta \overline{H}_{v}$  and  $\Delta \bar{H}_{v}^{160}$  values for isopropyl- and n-propylbenzene, as reported in Table 4. The boiling points of these two compounds are very close to 160°C. However, for other solutes, the calculated values of molar heat of vaporization deviate somewhat at 160°C.

The solubility parameter of a polymer,  $\delta_2$ , can be estimated by using the following relation<sup>30</sup>:

$$[(\delta_1^2/RT) - (\chi_{12}^{\infty}/V_1)] = (2\delta_2/RT)\delta_1 - \delta_2^2/RT \quad (18)$$

where  $\delta_1$  is the solubility parameter of the solute.  $\delta_2$  is estimated from either slope or intercept of a straight line obtained by plotting the left-hand-side of equation (18) versus  $\delta_1$ . The solubility parameter of poly(p-chlorostyrene) was evaluated from either the slope or intercept of Figure 4 as  $6.0 \pm 0.1$  (cal cm<sup>-3</sup>)<sup>1/2</sup> at 160°C. This value was calculated as 9.8 (cal cm $^{-3}$ ) $^{1/2}$  using the group contribution method<sup>27</sup> at 25°C. The reported experimental values were 9.7 and 9.3 (cal cm<sup>-3</sup>)<sup>1/2</sup> at 25°C11. We have calculated the solubility parameter of p-chlorotoluene as a low molecular weight analogue of poly(p-chlorostyrene) as 7.9 (cal cm<sup>-3</sup>) $^{1/2}$  at 162°C. In this calculation we have used the following values:  $\Delta \bar{H}_{\rm v}^{\rm b} = 10\,151.7$  cal mol<sup>-1</sup> (at 162°C),  $\rho = 1.0697$  g cm<sup>-3</sup> (at 20°C) for *p*-chlorotoluene<sup>31</sup> and d $\rho$ /d $T = -15 \times 10^{-4}$  for *o*-chlorotoluene<sup>32</sup>.

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